



Dart Aerospace Ltd.  
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**D4022-041**  
**Job Sheet 174282**



**Part No:** D4022-041

**Job Qty:** 1 ea

**Part Name:** Fuel Transfer Pump Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/13/18

**Job Tracking No:**

**Due Date:** 4/20/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC  
IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace AN818-6D for AN815-6D DD  
VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 1 Ea  | 4/19/18    | 4/19/18  | 0.00      | 0.00    | Start Up Small Fab-3  |           | FF             |
| 100   | Small Fab          | 1 pcs | 4/20/18    | 4/20/18  | 0.00      | 0.42    | Small Fab-5           |           | DAS FF         |
| 110   | QC                 | 1 pcs | 4/20/18    | 4/20/18  | 0.00      | 0.00    | QC5                   |           | 38             |
| 120   | Packaging          | 1 pcs | 4/20/18    | 4/20/18  | 0.00      | 0.00    | Packaging3-2          | STAYS     | 9-88           |
| 130   | QC21-SA            | 1 Ea  | 4/20/18    | 4/20/18  | 0.00      | 0.00    | QC21                  |           | 21 APR 20 2018 |

Part Op 100 - 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Assemble  
Descriptions: as per dwg D4022 3- Use Metal set A4 in location shown batch: 114390 4- O-ring Lub as per dwg  
batch: PD 438681

### Job BOM

| Part / Item | Component Name     | Quantity     | Operation             | Container |
|-------------|--------------------|--------------|-----------------------|-----------|
| AN815-6D    | Union M Flare      | 2 Ea (2 ea)  | 90-Start up Operation | 5041109   |
| D4022-1     | Fuel Transfer Pump | 1 Ea (1 ea)  | 90-Start up Operation | 5045998   |
| D4022-5     | Thermal Switch     | 1 Ea (1 ea)  | 90-Start up Operation | 5058353   |
| MS29512-06  | O-Ring             | 2 pcs (2 ea) | 90-Start up Operation | 505630    |
| D5540-1     | Breather Vent      | 1 Ea (1 ea)  | 90-Start up Operation | 5027236   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN815-6D       | 2        | 31        | 0         |
|                       | D4022-1        | 1        | 4         | 0         |
|                       | D4022-5        | 1        | 1         | 0         |
|                       | D5540-1        | 1        | 3         | 0         |
|                       | MS29512-06     | 2        | 21        | 0         |

### Part Specifications

Specifications could not be found.



Container No: S058802



Part: D4022-041

Job No: 174282

Serial No/Batch: S058802

Revision: D

Inspector:

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